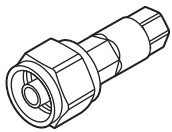
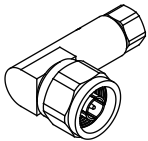


# N Connector

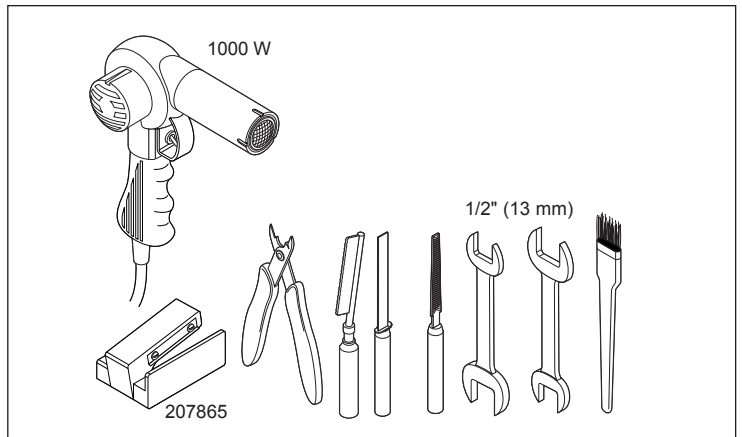
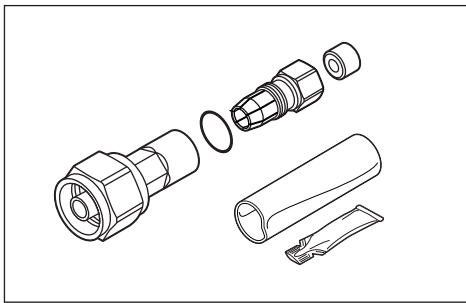
for HELIAX<sup>®</sup> FSJ1-50A Coaxial Cable



F1PNM-HC



F1TNR-HC



FAX-On-Demand: +1-708-873-3614 • North America: 1-800-861-1700

Tips and Techniques (SP50047) available by FAX-On-Demand.  
Los consejos prácticos y técnicas (SP50047) pueden solicitarse por fax.

Conseils et techniques (SP50047) disponibles par fax à la demande.  
Tips und Anleitungen (SP50047) auf Faxanfrage erhältlich.

Dicas e Técnicas (SP50047) disponíveis via pedido por fax.  
提示與方法 (SP50047) 可以通過電傳獲得

**1**

Cut cable.  
Cortar el cable.  
Coupez le câble.  
Kabel abschneiden.  
Corte o cabo.  
切割電纜

**2**

Trim cable jacket.  
Recortar la envuelta del cable.  
Coupez la gaine du câble.  
Kabelmantel abziehen.  
Retire a capa do cabo.  
修整電纜外皮

**3**

Trim inner conductor.  
Cortar el conductor interno.  
Coupez le conducteur intérieur.  
Innenleiter abschneiden.  
Limpe o condutor interno.  
修整內心導體

**4**

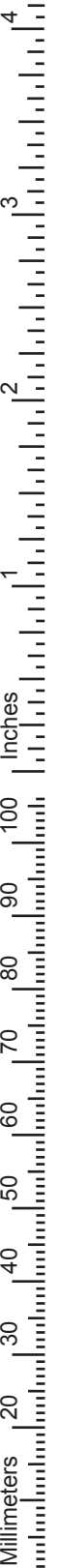
Remove foam and adhesive.  
Retirar el material de espuma y el adhesivo.  
Enlevez la mousse et l'adhésif.  
Verschäumung und Klebeband entfernen.  
Remove a espuma e o adesivo.  
去除泡沫塑料和粘潔齊

**5**

Deburr, and remove debris.  
Quitar virutas, retirar los restos.  
Ebavurez, enlevez les débris.  
Entgraten. Metallspäne entfernen.  
Remove rebarba, remove os detritos.  
去除毛刺和殘屑。

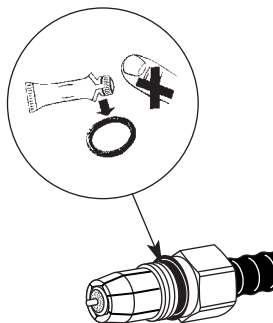
**6**

Add threaded gasket, grease, and finger tighten clamping nut.  
Añadir el obturador roscado, la grasa y apretar la tuerca sujetadora.  
Mettez en place le joint d'étanchéité fileté, de la graisse et l'écrou de serrage, serrez a main.  
Gewindering und Klemmutter vor Montage einfetten und von Hand leicht anziehen (kein Werkzeug).  
Colocar a borracha de vedação, aplicar a graxa sobre ela e rosquear a porca de aperto manualmente.  
加螺紋墊圈，油脂和緊固螺母  
徒手緊固



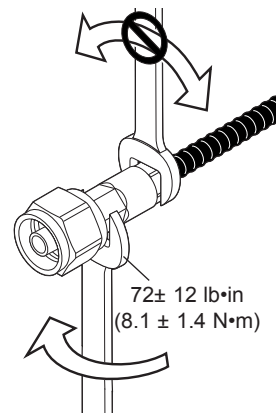
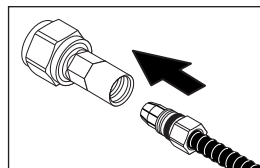
7

Add O-ring and grease.  
 Añadir la junta tórica y grasa.  
 Mettez en place le joint torique et graissez.  
 O-Ring vor Montage einfetten.  
 Coloque o anel em O ring e graxa.  
 加 O 型圈和油脂



8

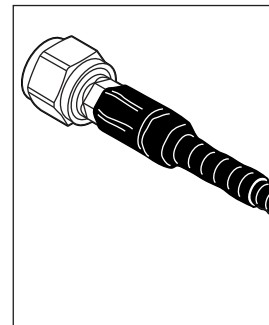
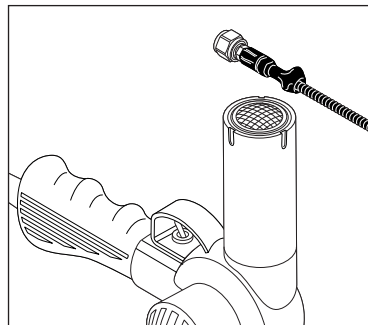
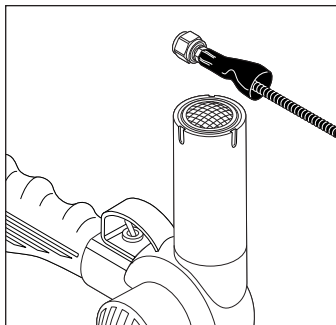
Attach connector body.  
 Añadir el cuerpo del conector.  
 Fixez le corps du connecteur.  
 Steckergehäuse befestigen.  
 Coloque o corpo do conector.  
 安裝接頭體



72± 12 lb•in  
 (8.1 ± 1.4 N•m)

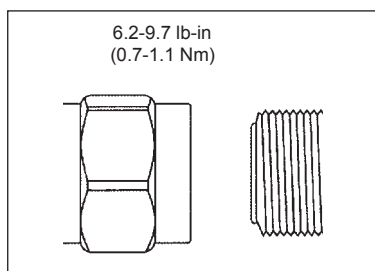
9

Apply heat shrink tube.  
 Aplicar el tubo de termocongrimiento.  
 Mettez en place la gaine thermorétractable.  
 Schrumpfschlauch überziehen.  
 Aqueça o tubo plástico.  
 加熱縮緊套管




10

Coupling torque.  
 Par de acoplamiento.  
 Couple de serrage.  
 Anschlußdrehmoment.  
 Torque de conjugação.  
 配合扭矩



6.2-9.7 lb-in  
 (0.7-1.1 Nm)

	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O

O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。  
 X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。

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