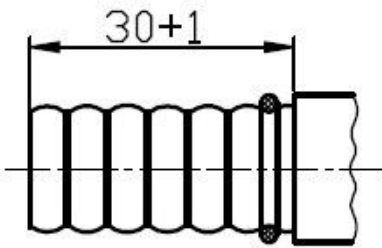
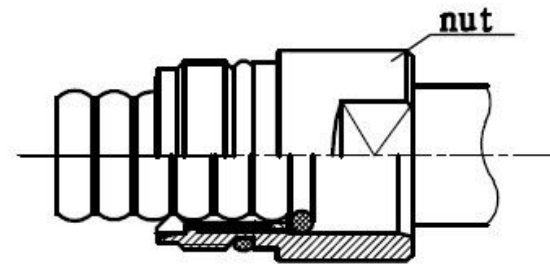


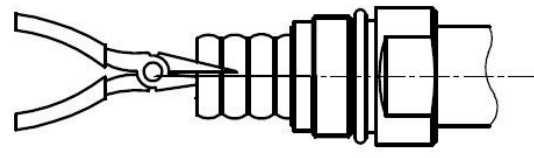
1. Trim the end of cable straight, and then strip the sheath as shown with a knife. Be careful not to nick the outer conductor.



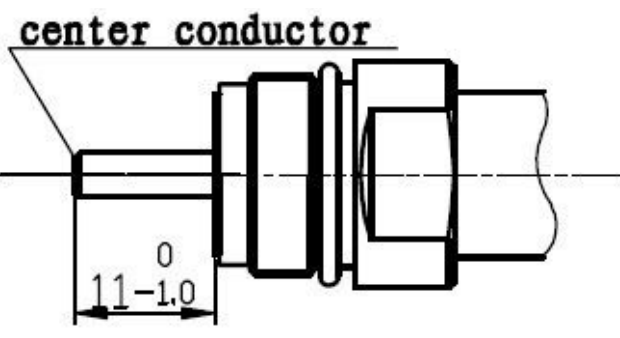
2. Set the O-Ring into the trough as shown.



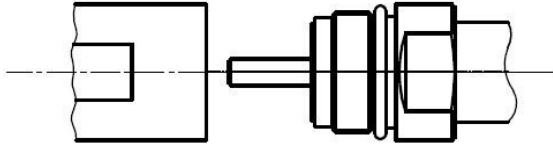
3. Set the nut onto the outer conductor of the cable as shown.



4. Cut through the outer conductor with a blade against the edge of nut, and then cut along the length of the outer to split it. Remove the outer conductor with pliers. Then flare out the exposed edge of the outer corrugation against the brim of the nut.



5. Cut through the foam dielectric against the edge of the nut, and then completely remove the foam dielectric from the exposed section of the center conductor. Chamfer the end of the conductor with a hand file as shown.



5. Clean the inner conductor and area with a high-pressure air gun or brush, ensure there is no copper scrap, dust, burrs, etc. left behind. Insert the cable center conductor into connector body and tighten them together with wrench.